

## Glue Comparison

<b>Glue Characteristics</b>				
	<b>Heat Resistance</b>	<b>Water Resistance</b>	<b>Solvent Resistance</b>	<b>Sandability</b>
<b>#205 West</b>	good	waterproof	good	good
<b>#206 West</b>	good	waterproof	good	good
<b>#207 West</b>	good	waterproof	good	good
<b>2002 GF Glue</b>	good	moderate	moderate	low
<b>Chair Doctor</b>	good	good	good	good
<b>Cold Cure</b>	good	waterproof	good	good
<b>Fish Glue</b>	500°F	low	good	good
<b>G2 Epoxy</b>	good	waterproof	good	good
<b>Gorilla Glue</b>	good	waterproof	good	good
<b>Hide Glue</b>	low	low	moderate	good
<b>Hot Stuff</b>	low	low	good	good
<b>Old Brown Glue</b>	low	low	moderate	good
<b>QuickCure 5</b>	good	good	good	good
<b>RapidFix</b>	good	good	good	good
<b>Special T</b>	low	low	good	good
<b>Super T</b>	low	low	good	good
<b>Titebond No-Drip</b>	good	low	good	good
<b>Titebond III</b>	high	high	high	good

<b>Glue Applications</b>						
NR: Not Required N/A: Not Applicable	<b>Pot Life</b>	<b>Open Assembly Time (min)</b>	<b>Clamp Time (min)</b>	<b>Joint Conditioning (hours)</b>	<b>Freeze-Thaw (cycles)</b>	<b>Wet Clean-Up</b>
<b>#205 West</b>	9-12 min.	60-70	NR	6 (95%)	stable	acetone
<b>#206 West</b>	20-25 min.	90-110	NR	12 (95%)	stable	acetone
<b>#207 West</b>	22-27 min.	110-130	NR	14 (95%)	stable	acetone
<b>2002 GF Glue</b>	N/A	15-20	30-90	4-24	5	water
<b>Chair Doctor</b>	N/A	10	NR	12	3	water
<b>Cold Cure</b>	variable	20-60	NR	12-48 (80%)	stable	acetone
<b>Fish Glue</b>	N/A	60-90	12 hr.	12	stable	water
<b>G2 Epoxy</b>	40 min.	40	NR	24 (80%)	stable	acetone
<b>Gorilla Glue</b>	N/A	15	3-4 hrs.	3-4 (90%), 24 (100%)	stable	acetone
<b>Hide Glue</b>	all day	3-5	60	24	stable	water
<b>Hot Stuff</b>	N/A	5 sec.	3-5	8-24	stable	Super Solvent
<b>Old Brown Glue</b>	N/A	15-45	12 hr.	24	stable	water
<b>QuickCure 5</b>	4-7 min.	4-6	NR	N/A	stable	acetone
<b>RapidFix</b>	N/A	indefinite	1-3	24 (100%)	stable	acetone
<b>Special T</b>	N/A	30-50 sec.	3-5	8-24	stable	Super Solvent
<b>Super T</b>	N/A	10-25 sec.	3-5	8-24	stable	Super Solvent
<b>Titebond No-Drip</b>	N/A	3-5	30	24	2	water
<b>Titebond III</b>	N/A	10	30	24	stable	water

Shear data is not listed for these modern glues as their strength is generally in excess of the strength of most woods. Selection should therefore be made on the basis of other properties required.